



LAMPIRAN


Tabel Produksi Bulan Januari 2021

		CONTROL CHART					Approved by,	Checked by,	Prepared by,
JOF Number		: D/02/01/2021							
Part		: Case Cooling AC Bus					Month	: Januari 2021	
NO	TGL	JML	Jenis Defect					Total Defect	
			Gelcoat kasar	Bubble	Scratch	Crack	Gelcoat belang		
1	1 Jan '21	0	0	0	0	0	0	0	
2	2 Jan '21	0	0	0	0	0	0	0	
3	3 Jan '21	0	0	0	0	0	0	0	
4	4 Jan '21	13	1	2	0	1	0	4	
5	5 Jan '21	13	2	1	0	1	0	4	
6	6 Jan '21	13	2	1	1	0	0	4	
7	7 Jan '21	13	1	1	0	1	0	3	
8	8 Jan '21	13	2	0	1	1	0	0	
9	9 Jan '21	0	0	0	0	0	0	0	
10	10 Jan '21	0	0	0	0	0	0	0	
11	11 Jan '21	12	2	1	1	1	0	5	
12	12 Jan '21	12	1	1	1	0	1	4	
13	13 Jan '21	12	1	0	1	0	1	3	
14	14 Jan '21	12	2	1	1	0	1	5	
15	15 Jan '21	12	1	0	1	1	0	3	
16	16 Jan '21	0	0	0	0	0	0	0	
17	17 Jan '21	0	0	0	0	0	0	0	
18	18 Jan '21	12	1	1	1	1	0	4	
19	19 Jan '21	12	1	1	1	1	0	4	
20	20 Jan '21	12	1	1	1	1	0	4	
21	21 Jan '21	12	2	1	0	1	1	5	
22	22 Jan '21	12	1	1	2	0	0	0	
23	23 Jan '21	0	0	0	0	0	0	0	
24	24 Jan '21	0	0	0	0	0	0	0	
25	25 Jan '21	12	1	1	1	1	0	4	
26	26 Jan '21	12	1	1	1	0	0	3	
27	27 Jan '21	12	2	1	0	1	1	5	
28	28 Jan '21	12	1	1	0	1	1	4	
29	29 Jan '21	12	1	1	1	1	0	4	
30	30 Jan '21	0	0	0	0	0	0	0	
31	31 Jan '21	0	0	0	0	0	0	0	
<b>Jumlah</b>		<b>245</b>	<b>27</b>	<b>18</b>	<b>15</b>	<b>14</b>	<b>6</b>	<b>80</b>	


Tabel Produksi Bulan Februari 2021

			CONTROL CHART				Approved by,	Checked by,	Prepared by,
JOF Number		: D/02/02/2021							
Part		: Case Cooling AC Bus				Month	: Februari 2021		
NO	TGL	JML	Jenis Defect				Total Defect		
			Gelcoat kasar	Bubble	Scratch	Crack		Gelcoat belang	
1	1 Febr '21	10	1	0	1	1	0	0	
2	2 Febr '21	10	1	1	2	1	0	5	
3	3 Febr '21	10	2	1	1	0	1	5	
4	4 Febr '21	10	1	2	0	1	0	4	
5	5 Febr '21	10	2	1	0	1	0	4	
6	6 Febr '21	0	0	0	0	0	0	0	
7	7 Febr '21	0	0	0	0	0	0	0	
8	8 Febr '21	10	1	1	1	0	0	0	
9	9 Febr '21	10	2	1	1	0	0	4	
10	10 Febr '21	10	1	1	0	1	1	0	
11	11 Febr '21	10	2	1	1	1	0	5	
12	12 Febr '21	0	0	0	0	0	0	0	
13	13 Febr '21	0	0	0	0	0	0	0	
14	14 Febr '21	0	0	0	0	0	0	0	
15	15 Febr '21	10	1	1	0	0	1	3	
16	16 Febr '21	10	2	1	1	0	0	4	
17	17 Febr '21	10	0	1	1	0	1	3	
18	18 Febr '21	10	1	1	1	1	0	4	
19	19 Febr '21	10	1	1	1	1	0	4	
20	20 Febr '21	0	0	0	0	0	0	0	
21	21 Febr '21	0	0	0	0	0	0	0	
22	22 Febr '21	12	1	1	0	1	1	0	
23	23 Febr '21	12	1	2	1	1	0	5	
24	24 Febr '21	12	2	1	1	1	1	6	
25	25 Febr '21	12	1	1	1	1	0	4	
26	26 Febr '21	12	1	1	1	0	1	4	
27	27 Febr '21	0	0	0	0	0	0	0	
28	28 Febr '21	0	0	0	0	0	0	0	
<b>Jumlah</b>		<b>200</b>	<b>24</b>	<b>20</b>	<b>15</b>	<b>12</b>	<b>7</b>	<b>78</b>	


Tabel Produksi Bulan Maret 2021

		CONTROL CHART					Approved by,	Checked by,	Prepared by,
JOF Number		: D/06/03/2021							
Part		: Case Cooling AC Bus				Month	: Maret 2021		
NO	TGL	JML	Jenis Defect					Total Defect	
			Gelcoat kasar	Bubble	Scratch	Crack	Gelcoat belang		
1	1 Maret '21	12	1	2	2	1	1	0	
2	2 Maret '21	12	1	1	2	1	0	5	
3	3 Maret '21	12	1	1	1	0	0	3	
4	4 Maret '21	12	1	2	0	1	0	4	
5	5 Maret '21	12	2	1	0	1	0	4	
6	6 Maret '21	0	0	0	0	0	0	0	
7	7 Maret '21	0	0	0	0	0	0	0	
8	8 Maret '21	12	1	0	1	0	1	0	
9	9 Maret '21	12	2	1	1	0	0	4	
10	10 Maret '21	12	1	1	1	1	0	0	
11	11 Maret '21	0	0	0	0	0	0	0	
12	12 Maret '21	12	1	0	1	0	1	3	
13	13 Maret '21	0	0	0	0	0	0	0	
14	14 Maret '21	0	0	0	0	0	0	0	
15	15 Maret '21	12	0	0	0	0	0	0	
16	16 Maret '21	12	2	1	1	0	0	4	
17	17 Maret '21	12	1	1	0	1	0	3	
18	18 Maret '21	12	1	1	1	1	0	4	
19	19 Maret '21	12	1	1	1	1	0	4	
20	20 Maret '21	0	0	0	0	0	0	0	
21	21 Maret '21	0	0	0	0	0	0	0	
22	22 Maret '21	12	2	1	0	0	1	0	
23	23 Maret '21	12	1	1	1	1	0	4	
24	24 Maret '21	12	1	1	1	1	0	4	
25	25 Maret '21	12	1	1	1	1	0	4	
26	26 Maret '21	12	1	1	1	0	0	3	
27	27 Maret '21	0	0	0	0	0	0	0	
28	28 Maret '21	0	0	0	0	0	0	0	
29	29 Maret '21	12	1	0	1	0	1	3	
30	30 Maret '21	12	1	1	0	1	1	4	
31	31 Maret '21	12	2	1	0	1	0	4	
<b>Jumlah</b>		<b>264</b>	<b>26</b>	<b>20</b>	<b>17</b>	<b>13</b>	<b>6</b>	<b>82</b>	


Tabel Produksi Bulan April 2021

		CONTROL CHART					Approved by,	Checked by,	Prepared by,
JOF Number		: D/02/04/2021							
Part		: Case Cooling AC Bus			Month	: April 2021			
NO	TGL	JML	Jenis Defect				Total Defect		
			Gelcoat kasar	Bubble	Scratch	Crack		Gelcoat belang	
1	1 April '21	14	2	1	1	1	0	0	
2	2 April '21	0	0	0	0	0	0	0	
3	3 April '21	0	0	0	0	0	0	0	
4	4 April '21	0	0	0	0	0	0	0	
5	5 April '21	14	2	1	0	1	0	4	
6	6 April '21	14	1	1	1	0	0	3	
7	7 April '21	14	1	1	1	1	0	4	
8	8 April '21	14	1	0	1	0	1	0	
9	9 April '21	14	2	1	1	0	0	4	
10	10 April '21	0	0	0	0	0	0	0	
11	11 April '21	0	0	0	0	0	0	0	
12	12 April '21	14	1	0	1	0	1	3	
13	13 April '21	14	1	1	1	0	1	4	
14	14 April '21	14	1	1	0	0	1	3	
15	15 April '21	14	2	0	1	1	0	4	
16	16 April '21	14	1	1	1	0	0	3	
17	17 April '21	0	0	0	0	0	0	0	
18	18 April '21	0	0	0	0	0	0	0	
19	19 April '21	14	1	1	1	1	0	4	
20	20 April '21	14	1	1	0	1	0	3	
21	21 April '21	14	1	0	1	0	1	3	
22	22 April '21	14	1	1	0	1	0	0	
23	23 April '21	14	1	2	1	0	0	4	
24	24 April '21	0	0	0	0	0	0	0	
25	25 April '21	0	0	0	0	0	0	0	
26	26 April '21	14	1	1	1	0	0	3	
27	27 April '21	14	1	1	0	1	1	4	
28	28 April '21	14	1	1	0	1	0	3	
29	29 April '21	15	2	0	1	0	0	3	
30	30 April '21	15	1	1	0	1	1	4	
<b>Jumlah</b>		<b>296</b>	<b>26</b>	<b>17</b>	<b>14</b>	<b>10</b>	<b>7</b>	<b>74</b>	


Tabel Produksi Bulan mei 2021

		CONTROL CHART					Approved by,	Checked by,	Prepared by,
JOF Number		: D/02/06/2021							
Part		: Case Cooling AC Bus			Month		: Mei 2021		
NO	TGL	JML	Jenis Defect					Total Defect	
			Gelcoat kasar	Bubble	Scratch	Crack	Gelcoat belang		
1	1 Mei '21	0	0	0	0	0	0	0	
2	2 Mei '21	0	0	0	0	0	0	0	
3	3 Mei '21	16	2	1	1	0	0	4	
4	4 Mei '21	16	1	2	0	1	0	4	
5	5 Mei '21	16	2	1	0	1	0	4	
6	6 Mei '21	16	2	1	1	0	0	4	
7	7 Mei '21	16	1	1	0	0	0	2	
8	8 Mei '21	0	0	0	0	0	0	0	
9	9 Mei '21	0	0	0	0	0	0	0	
10	10 Mei '21	0	0	0	0	0	0	0	
11	11 Mei '21	0	0	0	0	0	0	0	
12	12 Mei '21	0	0	0	0	0	0	0	
13	13 Mei '21	0	0	0	0	0	0	0	
14	14 Mei '21	0	0	0	0	0	0	0	
15	15 Mei '21	0	0	0	0	0	0	0	
16	16 Mei '21	0	0	0	0	0	0	0	
17	17 Mei '21	0	0	0	0	0	0	0	
18	18 Mei '21	0	0	0	0	0	0	0	
19	19 Mei '21	0	0	0	0	0	0	0	
20	20 Mei '21	16	1	1	2	1	0	5	
21	21 Mei '21	16	2	1	1	1	1	6	
22	22 Mei '21	0	0	0	0	0	0	0	
23	23 Mei '21	0	0	0	0	0	0	0	
24	24 Mei '21	16	2	1	1	1	0	5	
25	25 Mei '21	16	1	1	1	1	0	4	
26	26 Mei '21	0	0	0	0	0	0	0	
27	27 Mei '21	16	2	1	2	1	1	7	
28	28 Mei '21	16	1	1	1	0	1	4	
29	29 Mei '21	0	0	0	0	0	0	0	
30	30 Mei '21	0	0	0	0	0	0	0	
<b>Jumlah</b>		<b>176</b>	<b>17</b>	<b>12</b>	<b>10</b>	<b>7</b>	<b>3</b>	<b>49</b>	


Tabel Produksi Bulan Juni 2021

		CONTROL CHART					Approved by,	Checked by,	Prepared by,
JOF Number		: D/03/06/2021							
Part		: Case Cooling AC Bus					Month	: Juni 2021	
NO	TGL	JML	Jenis Defect					Total Defect	
			Gelcoat kasar	Bubble	Scratch	Crack	Gelcoat belang		
1	1 Juni '21	0	0	0	0	0	0	0	
2	2 Juni '21	15	1	1	2	1	0	5	
3	3 Juni '21	15	1	1	1	0	0	3	
4	4 Juni '21	15	1	2	0	1	0	4	
5	5 Juni '21	0	0	0	0	0	0	0	
6	6 Juni '21	0	0	0	0	0	0	0	
7	7 Juni '21	15	1	1	1	1	1	5	
8	8 Juni '21	15	1	1	1	0	1	0	
9	9 Juni '21	15	2	1	1	0	0	4	
10	10 Juni '21	15	1	1	1	1	1	0	
11	11 Juni '21	15	2	1	1	1	0	5	
12	12 Juni '21	0	0	0	0	0	0	0	
13	13 Juni '21	0	0	0	0	0	0	0	
14	14 Juni '21	15	1	1	1	1	0	4	
15	15 Juni '21	15	1	1	0	0	0	2	
16	16 Juni '21	15	2	1	1	0	0	4	
17	17 Juni '21	15	0	0	0	0	0	0	
18	18 Juni '21	15	1	1	1	1	0	4	
19	19 Juni '21	0	0	0	0	0	0	0	
20	20 Juni '21	0	0	0	0	0	0	0	
21	21 Juni '21	15	2	0	1	0	1	4	
22	22 Juni '21	15	1	1	0	1	0	0	
23	23 Juni '21	15	1	2	1	1	0	5	
24	24 Juni '21	15	2	1	1	1	0	5	
25	25 Juni '21	15	1	1	1	1	0	4	
26	26 Juni '21	0	0	0	0	0	0	0	
27	27 Juni '21	0	0	0	0	0	0	0	
28	28 Juni '21	15	2	1	0	0	1	4	
29	29 Juni '21	15	1	0	1	0	0	2	
30	30 Juni '21	15	1	1	0	1	1	4	
<b>Jumlah</b>		<b>315</b>	<b>26</b>	<b>20</b>	<b>16</b>	<b>12</b>	<b>6</b>	<b>80</b>	

Tabel Produksi Bulan Juli 2021


			CONTROL CHART				Approved by,	Checked by,	Prepared by,
JOF Number		: D/05/07/2021							
Part		: Case Cooling AC Bus				Month	: Juli 2021		
NO	TGL	JML	Jenis Defect					Total Defect	
			Gelcoat kasar	Bubble	Scratch	Crack	Gelcoat belang		
1	1 Juli '21	15	1	1	1	0	1	0	
2	2 Juli '21	15	1	1	2	1	0	5	
3	3 Juli '21	0	0	0	0	0	0	0	
4	4 Juli '21	0	0	0	0	0	0	0	
5	5 Juli '21	15	1	1	0	1	0	3	
6	6 Juli '21	15	1	1	1	0	0	3	
7	7 Juli '21	15	1	1	0	1	1	4	
8	8 Juli '21	15	1	0	1	0	1	0	
9	9 Juli '21	15	2	1	1	0	0	4	
10	10 Juli '21	0	0	0	0	0	0	0	
11	11 Juli '21	0	0	0	0	0	0	0	
12	12 Juli '21	15	1	0	1	0	1	3	
13	13 Juli '21	15	1	0	1	0	1	3	
14	14 Juli '21	15	1	1	0	1	0	3	
15	15 Juli '21	15	1	1	1	0	0	3	
16	16 Juli '21	15	2	1	1	0	0	4	
17	17 Juli '21	0	0	0	0	0	0	0	
18	18 Juli '21	0	0	0	0	0	0	0	
19	19 Juli '21	14	1	1	1	1	0	4	
20	20 Juli '21	0	0	0	0	0	0	0	
21	21 Juli '21	14	1	1	1	1	1	5	
22	22 Juli '21	14	1	1	1	1	1	0	
23	23 Juli '21	14	1	2	1	1	0	5	
24	24 Juli '21	0	0	0	0	0	0	0	
25	25 Juli '21	0	0	0	0	0	0	0	
26	26 Juli '21	14	1	1	1	0	0	3	
27	27 Juli '21	14	1	1	0	1	1	4	
28	28 Juli '21	14	1	1	0	1	0	3	
29	29 Juli '21	14	1	1	1	1	0	4	
30	30 Juli '21	14	1	1	0	1	1	4	
31	31 Juli '21	0	0	0	0	0	0	0	
<b>Jumlah</b>		<b>306</b>	<b>23</b>	<b>19</b>	<b>16</b>	<b>12</b>	<b>9</b>	<b>79</b>	

Tabel Produksi Bulan Agustus 2021


		CONTROL CHART					Approved by,	Checked by,	Prepared by,
JOF Number		: D/02/08/2021							
Part		: Case Cooling AC Bus					Month	: Agustus 2021	
NO	TGL	JML	Jenis Defect					Total Defect	
			Gelcoat kasar	Bubble	Scratch	Crack	Gelcoat belang		
1	1 Agust '21	0	0	0	0	0	0	0	
2	2 Agust '21	16	1	1	2	1	0	5	
3	3 Agust '21	16	2	1	1	0	0	4	
4	4 Agust '21	16	1	2	0	1	0	4	
5	5 Agust '21	16	2	1	0	1	0	4	
6	6 Agust '21	16	2	1	1	0	0	4	
7	7 Agust '21	0	0	0	0	0	0	0	
8	8 Agust '21	0	0	0	0	0	0	0	
9	9 Agust '21	16	2	1	1	0	0	4	
10	10 Agust '21	0	0	0	0	0	0	0	
11	11 Agust '21	16	2	1	1	1	0	5	
12	12 Agust '21	16	1	0	1	0	1	3	
13	13 Agust '21	16	1	0	1	0	1	3	
14	14 Agust '21	0	0	0	0	0	0	0	
15	15 Agust '21	0	0	0	0	0	0	0	
16	16 Agust '21	16	2	1	1	0	0	4	
17	17 Agust '21	0	0	0	0	0	0	0	
18	18 Agust '21	16	1	1	1	1	0	4	
19	19 Agust '21	16	1	1	1	1	0	4	
20	20 Agust '21	16	1	1	1	1	0	4	
21	21 Agust '21	0	0	0	0	0	0	0	
22	22 Agust '21	0	0	0	0	0	0	0	
23	23 Agust '21	16	1	2	1	1	0	5	
24	24 Agust '21	16	2	1	1	1	0	5	
25	25 Agust '21	16	1	1	1	1	0	4	
26	26 Agust '21	16	1	1	1	0	0	3	
27	27 Agust '21	16	2	1	0	1	1	5	
28	28 Agust '21	0	0	0	0	0	0	0	
29	29 Agust '21	0	0	0	0	0	0	0	
30	30 Agust '21	16	1	1	0	1	1	4	
31	31 Agust '21	16	2	1	0	1	0	4	
<b>Jumlah</b>		<b>320</b>	<b>29</b>	<b>20</b>	<b>16</b>	<b>13</b>	<b>4</b>	<b>82</b>	




Tabel Produksi Bulan September 2021

			CONTROL CHART					Approved by,	Checked by,	Prepared by,
JOF Number		: D/05/09/2021								
Part		: Case Cooling AC Bus			Month		: September 2021			
NO	TGL	JML	Jenis Defect					Total Defect		
			Gelcoat kasar	Bubble	Scratch	Crack	Gelcoat belang			
1	1 Sept '21	18	1	0	1	0	1	3		
2	2 Sept '21	18	1	1	1	1	1	5		
3	3 Sept '21	18	2	2	1	1	0	6		
4	4 Sept '21	0	0	0	0	0	0	0		
5	5 Sept '21	0	0	0	0	0	0	0		
6	6 Sept '21	18	2	1	1	0	0	4		
7	7 Sept '21	18	2	2	1	1	0	6		
8	8 Sept '21	18	1	1	1	0	1	4		
9	9 Sept '21	18	2	0	1	1	0	4		
10	10 Sept '21	18	2	1	2	1	0	6		
11	11 Sept '21	0	0	0	0	0	0	0		
12	12 Sept '21	0	0	0	0	0	0	0		
13	13 Sept '21	18	2	1	2	0	0	5		
14	14 Sept '21	18	2	1	1	1	0	5		
15	15 Sept '21	18	2	0	2	1	1	6		
16	16 Sept '21	18	2	1	1	0	0	4		
17	17 Sept '21	18	2	2	1	1	0	6		
18	18 Sept '21	0	0	0	0	0	0	0		
19	19 Sept '21	0	0	0	0	0	0	0		
20	20 Sept '21	18	1	1	1	1	0	4		
21	21 Sept '21	18	1	1	0	0	1	3		
22	22 Sept '21	18	2	1	1	0	0	4		
23	23 Sept '21	17	1	2	1	1	0	5		
24	24 Sept '21	17	2	1	1	1	0	5		
25	25 Sept '21	0	0	0	0	0	0	0		
26	26 Sept '21	0	0	0	0	0	0	0		
27	27 Sept '21	17	2	2	1	1	0	6		
28	28 Sept '21	17	2	2	0	1	1	6		
29	29 Sept '21	17	2	2	1	0	0	5		
30	30 Sept '21	17	1	1	0	0	0	2		
<b>Jumlah</b>		<b>390</b>	<b>37</b>	<b>26</b>	<b>22</b>	<b>13</b>	<b>6</b>	<b>104</b>		


Tabel Produksi Bulan Oktober 2021

			CONTROL CHART					Approved by,	Checked by,	Prepared by,
JOF Number		: D/03/10/2021								
Part		: Case Cooling AC Bus			Month		: Oktober 2021			
NO	TGL	JML	Jenis Defect					Total Defect		
			Gelcoat kasar	Bubble	Scratch	Crack	Gelcoat belang			
1	1 Oktbr '21	16	0	0	0	0	0	0		
2	2 Oktbr '21	0	0	0	0	0	0	0		
3	3 Oktbr '21	0	0	0	0	0	0	0		
4	4 Oktbr '21	16	0	0	0	0	0	0		
5	5 Oktbr '21	16	0	0	0	0	0	0		
6	6 Oktbr '21	16	0	0	0	0	0	0		
7	7 Oktbr '21	16	0	0	0	0	0	0		
8	8 Oktbr '21	16	0	0	0	0	0	0		
9	9 Oktbr '21	0	0	0	0	0	0	0		
10	10 Oktbr '21	0	0	0	0	0	0	0		
11	11 Oktbr '21	16	2	1	2	2	0	7		
12	12 Oktbr '21	16	2	1	1	1	0	5		
13	13 Oktbr '21	16	1	1	1	1	0	4		
14	14 Oktbr '21	16	2	1	0	1	1	5		
15	15 Oktbr '21	16	3	1	2	1	1	8		
16	16 Oktbr '21	0	0	0	0	0	0	0		
17	17 Oktbr '21	0	0	0	0	0	0	0		
18	18 Oktbr '21	16	2	1	0	0	1	4		
19	19 Oktbr '21	0	0	0	0	0	0	0		
20	20 Oktbr '21	16	2	1	2	1	0	6		
21	21 Oktbr '21	16	1	1	0	1	1	4		
22	22 Oktbr '21	16	2	1	1	0	0	4		
23	23 Oktbr '21	0	0	0	0	0	0	0		
24	24 Oktbr '21	0	0	0	0	0	0	0		
25	25 Oktbr '21	16	1	2	1	0	1	5		
26	26 Oktbr '21	16	2	1	1	0	0	4		
27	27 Oktbr '21	16	1	2	1	1	0	5		
28	28 Oktbr '21	16	1	1	1	1	1	5		
29	29 Oktbr '21	16	1	1	1	1	0	4		
30	31 Oktbr '21	0	0	0	0	0	0	0		
31	31 Oktbr '21	0	0	0	0	0	0	0		
<b>Jumlah</b>		<b>320</b>	<b>23</b>	<b>16</b>	<b>14</b>	<b>11</b>	<b>6</b>	<b>70</b>		

Tabel Produksi Bulan November 2021

			CONTROL CHART					Approved by,	Checked by	Prepared by,
JOF Number		: D/07/11/2021								
Part		: Case Cooling AC Bus				Month	: November 2021			
NO	TGL	JML	Jenis Defect					Total Defect		
			Gelcoat kasar	Bubble	Scratch	Crack	Gelcoat belang			
1	1 Nov '21	16	1	2	1	0	0	4		
2	2 Nov '21	16	2	1	1	0	0	4		
3	3 Nov '21	16	1	2	0	1	0	4		
4	4 Nov '21	16	2	0	1	0	0	3		
5	5 Nov '21	16	1	1	0	0	1	3		
6	6 Nov '21	0	0	0	0	0	0	0		
7	7 Nov '21	0	0	0	0	0	0	0		
8	8 Nov '21	16	2	1	0	0	0	3		
9	9 Nov '21	16	2	0	1	0	0	3		
10	10 Nov '21	16	1	1	1	1	0	4		
11	11 Nov '21	16	1	1	0	0	0	2		
12	12 Nov '21	16	1	0	1	2	0	4		
13	13 Nov '21	0	0	0	0	0	0	0		
14	14 Nov '21	0	0	0	0	0	0	0		
15	15 Nov '21	16	2	1	2	1	1	7		
16	16 Nov '21	16	1	0	1	0	1	3		
17	17 Nov '21	16	1	2	1	1	0	5		
18	18 Nov '21	16	2	1	0	0	0	3		
19	19 Nov '21	16	1	0	0	0	1	2		
20	20 Nov '21	0	0	0	0	0	0	0		
21	21 Nov '21	0	0	0	0	0	0	0		
22	22 Nov '21	16	2	1	1	0	0	4		
23	23 Nov '21	16	0	0	1	0	1	2		
24	24 Nov '21	16	2	1	1	1	0	5		
25	25 Nov '21	16	1	2	0	1	0	4		
26	26 Nov '21	16	2	0	1	0	0	3		
27	27 Nov '21	0	0	0	0	0	0	0		
28	28 Nov '21	0	0	0	0	0	0	0		
29	29 Nov '21	15	2	2	1	0	0	5		
30	30 Nov '21	15	2	1	0	0	1	4		
<b>Jumlah</b>		<b>350</b>	<b>32</b>	<b>20</b>	<b>15</b>	<b>8</b>	<b>6</b>	<b>81</b>		

Tabel Produksi Bulan Desember 2021

			CONTROL CHART				Approved by,	Checked by,	Prepared by,
JOF Number		: D/02/12/2021							
Part		: Case Cooling AC Bus		Month		: Desember 2021			
NO	TGL	JML	Jenis Defect					Total Defect	
			Gelcoat kasar	Bubble	Scratch	Crack	Gelcoat belang		
1	1 Desm '21	14	1	0	1	1	0	3	
2	2 Desm '21	14	1	1	1	0	1	4	
3	3 Desm '21	14	1	0	0	1	0	2	
4	4 Desm '21	0	0	0	0	0	0	0	
5	5 Desm '21	0	0	0	0	0	0	0	
6	6 Desm '21	14	1	1	0	0	0	2	
7	7 Desm '21	14	1	1	1	1	1	5	
8	8 Desm '21	14	1	1	0	0	0	2	
9	9 Desm '21	14	1	0	1	0	0	2	
10	10 Desm '21	14	1	1	1	1	0	4	
11	11 Desm '21	0	0	0	0	0	0	0	
12	12 Desm '21	0	0	0	0	0	0	0	
13	13 Desm '21	14	1	1	1	0	0	3	
14	14 Desm '21	14	1	1	0	1	0	3	
15	15 Desm '21	14	1	1	2	0	0	4	
16	16 Desm '21	14	1	0	1	0	1	3	
17	17 Desm '21	14	1	0	1	1	0	3	
18	18 Desm '21	0	0	0	0	0	0	0	
19	19 Desm '21	0	0	0	0	0	0	0	
20	20 Desm '21	14	1	1	0	0	0	2	
21	21 Desm '21	14	1	0	0	1	1	3	
22	22 Desm '21	14	1	1	1	0	0	3	
23	23 Desm '21	14	1	0	1	1	1	4	
24	24 Desm '21	14	1	1	1	1	0	4	
25	25 Desm '21	0	0	0	0	0	0	0	
26	26 Desm '21	0	0	0	0	0	0	0	
27	27 Desm '21	14	1	1	0	0	0	2	
28	28 Desm '21	14	1	1	0	1	0	3	
29	29 Desm '21	14	1	1	1	0	0	3	
30	30 Desm '21	14	1	1	0	1	1	4	
31	31 Desm '21	12	1	1	0	0	0		
<b>Jumlah</b>		<b>320</b>	<b>23</b>	<b>16</b>	<b>14</b>	<b>11</b>	<b>6</b>	<b>70</b>	