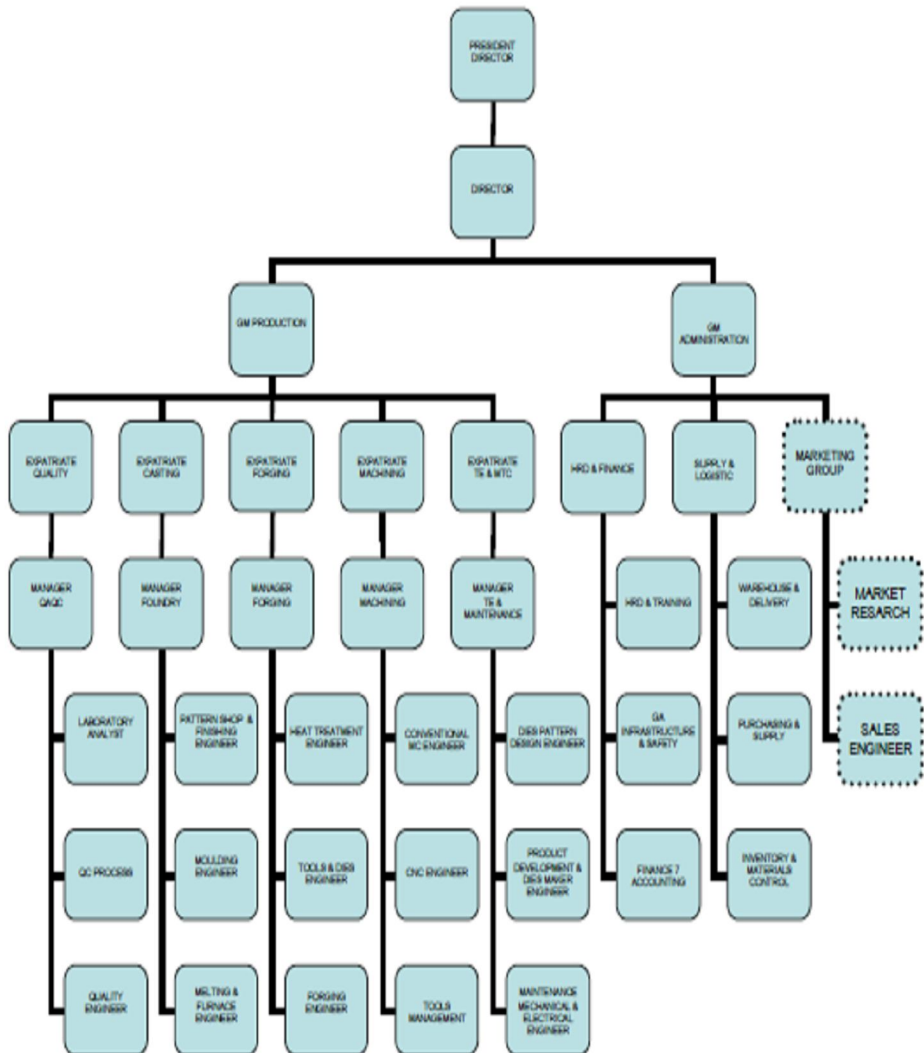


## Lampiran 1. Struktur Organisasi PT. KG Technology



**Lampiran 2 Gambar Part Panel Assy Rear Brake  
Lampiran 2. Produk – Produk PT KG Technology**

**Brake Drum Hino**



**Fly Wheel**



**Balancing**



**Hub**



**Conneting Rod**

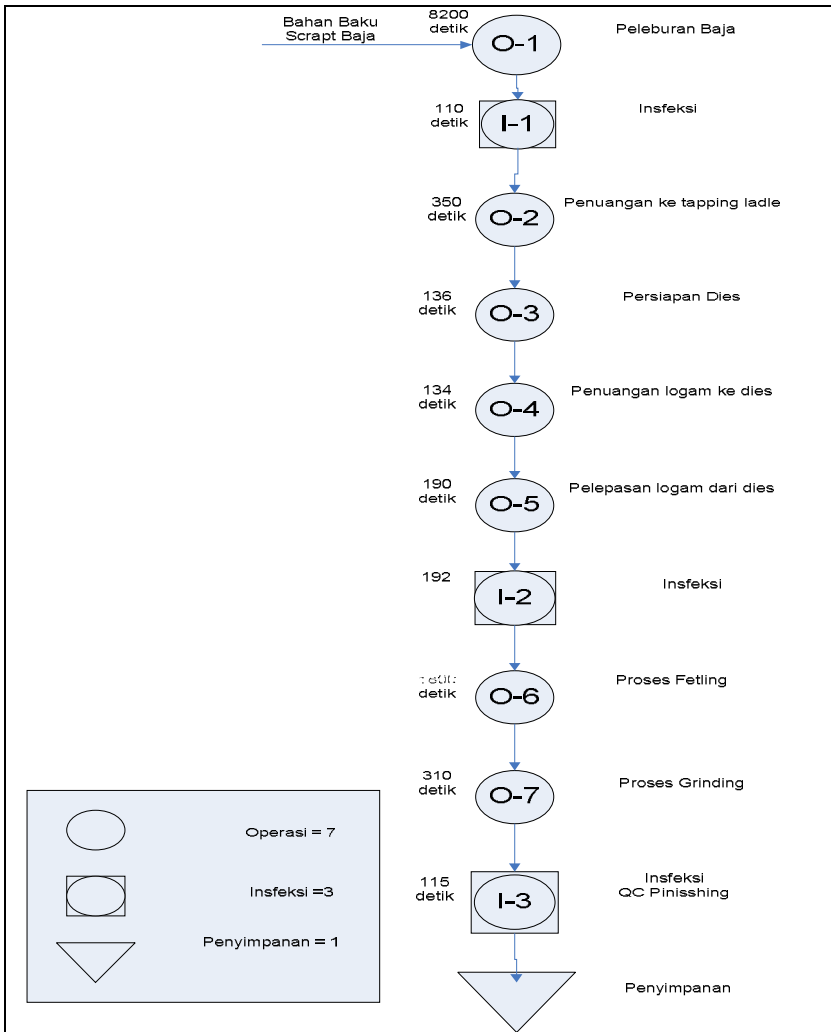


**Gear**



### Lampiran 3. Peta Proses Operasi (OPC) Brake Drum Hino

Nama Obyek : Brake drum Hino  
 Dipetakan Oleh : Rahmat Hidayat  
 Bulan Dipetakan : Maret 2010



### Lampiran 4. Gambar Tungku Mono Track Furnace



<b>Manufacture Date :</b>	<b>Delivery Date :</b>		<b>Installation Date:</b>
INDIA 1995			1996
<b>Merk :</b>	INDUCTOTHERM INDIA		
<b>Model No :</b>			
<b>Remark :</b>	MONO TRACK FURNACE		
	Heating by Electric power 1500 KW, Freq 500 Hz		
	VIP Power pack 1645 KVA on Load, Power Con 550 V 3ph, 50 Hz		
	Complete with electric transformer, ramming mesh & set up Freq		
	Nominal Melting Capacity 2 T/hr at 1500 KW		
	Furnace Chamber Capacity 2 Tons	1 unit	
	Furnace Chamber Capacity 3 Tons	1 unit	

## Lampiran 5. Gambar Multi Ram Moulding



Manufacture Date :	Delivery Date :	Installation Date:
Germany		1996
<p><b>Merk</b> : HEINRICH WAGNER SINTO</p> <p><b>Model No</b> : EVA SD 4</p> <p><b>Remark</b> : AUTO HIGH PRESSURE &amp; MULTY RAM MOULDING LINE</p> <p>Computerize LogicControl system</p> <p>Productivity rate 120 box / hr</p> <p>Box Size ; 750 / 750 / 280 / 280 mm</p> <p>Time in stand line 15 sec</p> <p>Core line 5 - 6 bottom &amp; top box</p> <p>Moulding process Seiatsu - Air imulse multi press ram</p> <p>Press - pressure 0 - 150 KN/Sq.cm</p> <p>Moulding Sand requirement : Ca 60 Ton / hr</p> <p>Operating power &amp; Power : Hydrailic CA &amp; 180 KW</p> <p>Air requirement : Ea 50 N cubic meter / hr</p>		

### Lampiran 6. Gambar Shell Core Blowing M/C



Manufacture Date :	Delivery Date :	Installation Date:
<p><b>Merk :</b></p> <p><b>Model No :</b></p> <p><b>Remark :</b></p> <p>SHELL CORE BLOWING M/C            MAX. CORE BOX SIZE : L500 x H500 x W300            MAX. MOLD SIZE : L420 x H440 x W180 x 2            1 CYCLE/SEC : 30 SEC            GAS CONSUMPTION : 3.9 KG/HR            HEATING METHODE : GAS            HOPPER CAPACITY : 500 KG            M/C WEIGHT : APP. 3100 KG            M/C SIZE : L2438 x H3164 x W1598            AUTO TEMPERATURE CONTROL DEVICE            AUTO - CLEANER</p>		

**Lampiran 7. Gambar Tapping Ladle**





### Lampiran 8. Gambar Storage



Manufacture Date :	Delivery Date :	Installation Date:
<p data-bbox="206 842 415 868"><b>Merk</b> : WOLF</p> <p data-bbox="180 879 497 904"><b>Model No</b> : KG 160 / 9501</p> <p data-bbox="180 916 762 1075"><b>Remark</b> : VOLUME STORAGE ; 1. 6000 M/B AP. AXT : 700 NR. I488 64 / 01 Motor : 11 KW</p>		

### Lampiran 9. Gambar Hand Moulding



Manufacture Date :	Delivery Date :	Installation Date:
INDIA 1996		
<p data-bbox="202 959 421 991">Merk : SSEC</p> <p data-bbox="202 999 501 1031">Model No : 00196, 00197</p> <p data-bbox="202 1034 648 1066">Remark : HAND MOULDING FD 13</p>		

**Lampiran 10. Gambar M/C shake out / Shout Blasting**



Manufacture Date :	Delivery Date :	Installation Date:
GERMANY, 1981		1997
<b>Merk :</b> <b>Model No :</b> <b>Remark :</b>	<b>CARTERE WHORMSLEY</b> DT 20 - 538 FD 04 SHOT BLASTING ON BMD LINE / FETLING Total power : Ca 170 KW Max weight casting parts : 200 Kgs Hangertype Max diagonal size : 950 mm Swing speed : 0.5 to 2 m / min Shore Capacity : CA 12.000 Kg Shot requirement / min : 1750 kg / min Air ( Suction ) : 350 cubic meter / min	

**Lampiran 11. Gambar M/C shake out / Shout Blasting**

**M/C Shake Out**



**M/C Cabin Shot Blasting**

