

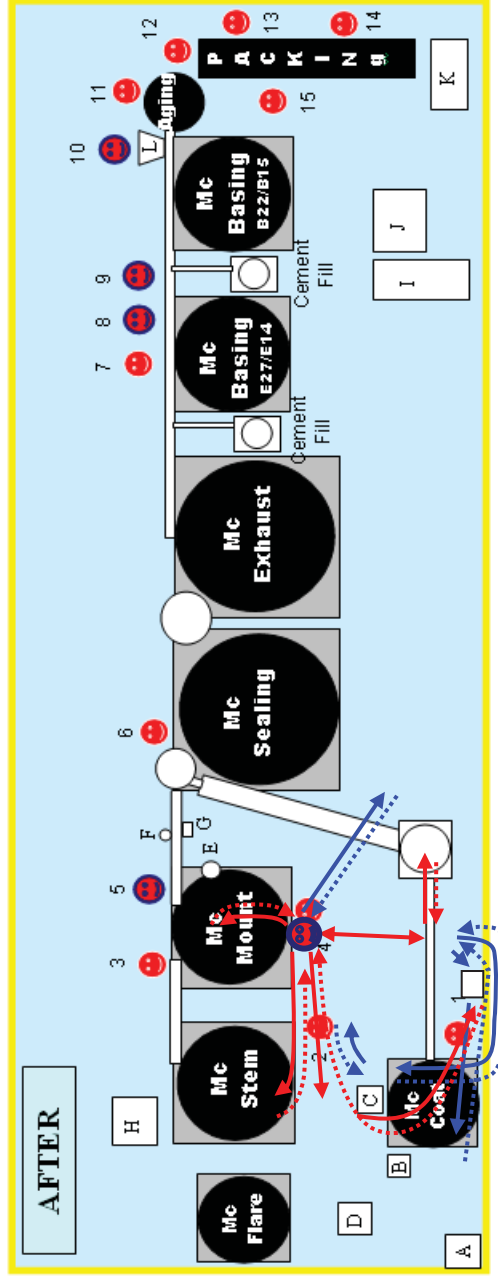
Job Area	Job Description	Number Of Operator			Remarks	
		Shift 1	Shift 2	Shift 3		Sum
Coating, Flare, Stem	Pembuatan stamp (change over)	1	1	1	3	Working for Coat, Flare, Stamp & Stem Machine
	Loading glass tube					
	Shorter flare					
	Loading LIW					
	Memisahkan dan menyiapkan kotak BS Coating					
	Loading cut flare ke mc. Stem					
	Loading exh. tube ke mc. Stem					
	Check dan mengoles tinta stamp.					
	Supply bulb dan buang karton					
	Merapikan, menempatkan karton bekas flare tube					
	House Keeping					
	Manual wire bengkok					
	Loading bulb ke coating mc					
	Control conveyor coat to baking					
	Penempatan material bulb dimeja					
- Merapikan & menempatkan karton bekas bulb						
Memindah mat. exh tube to mc stem						
Memindah mat glass tube flare ke tempat flare						
Memindah palet bulb ke mc coat						
Memindah palet bulb kosong ke area palet						

Remark :

- A. Tempat Karton Bekas
- B. Tempat Powder Coating
- C. Mixer Tabung Coating
- D. Palet tempat Material Bulb
- E. Getter
- F. Zirconium
- G. Roll mixer getter

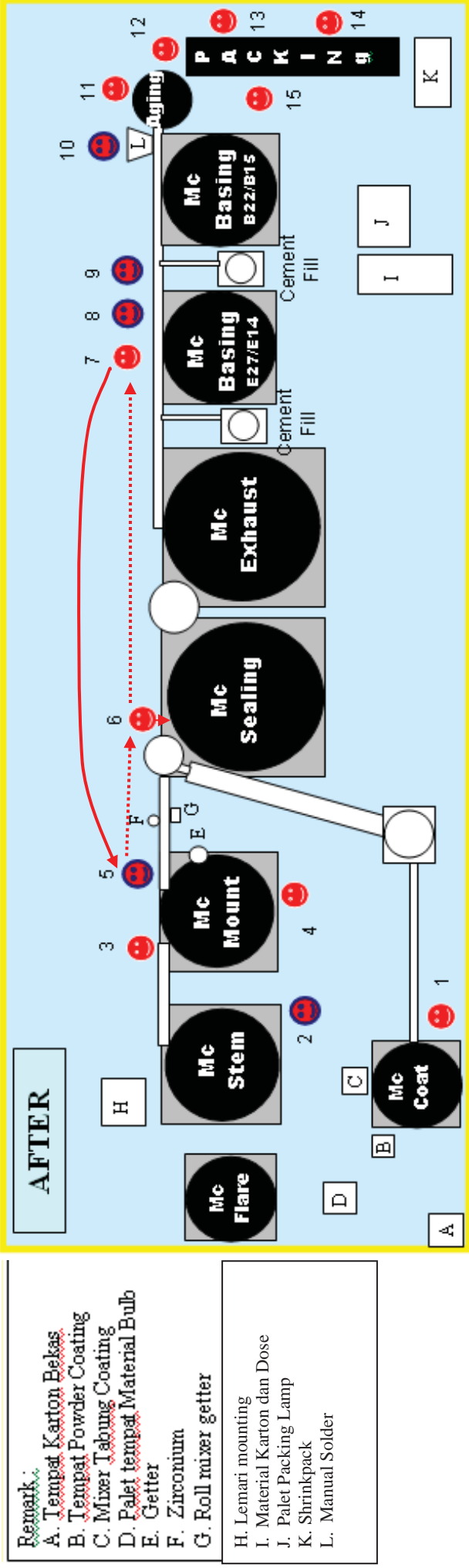
  

- H. Lemari mounting
- I. Material Karton dan Dose
- J. Palet Packing Lamp
- K. Shrinkpack
- L. Manual Solder





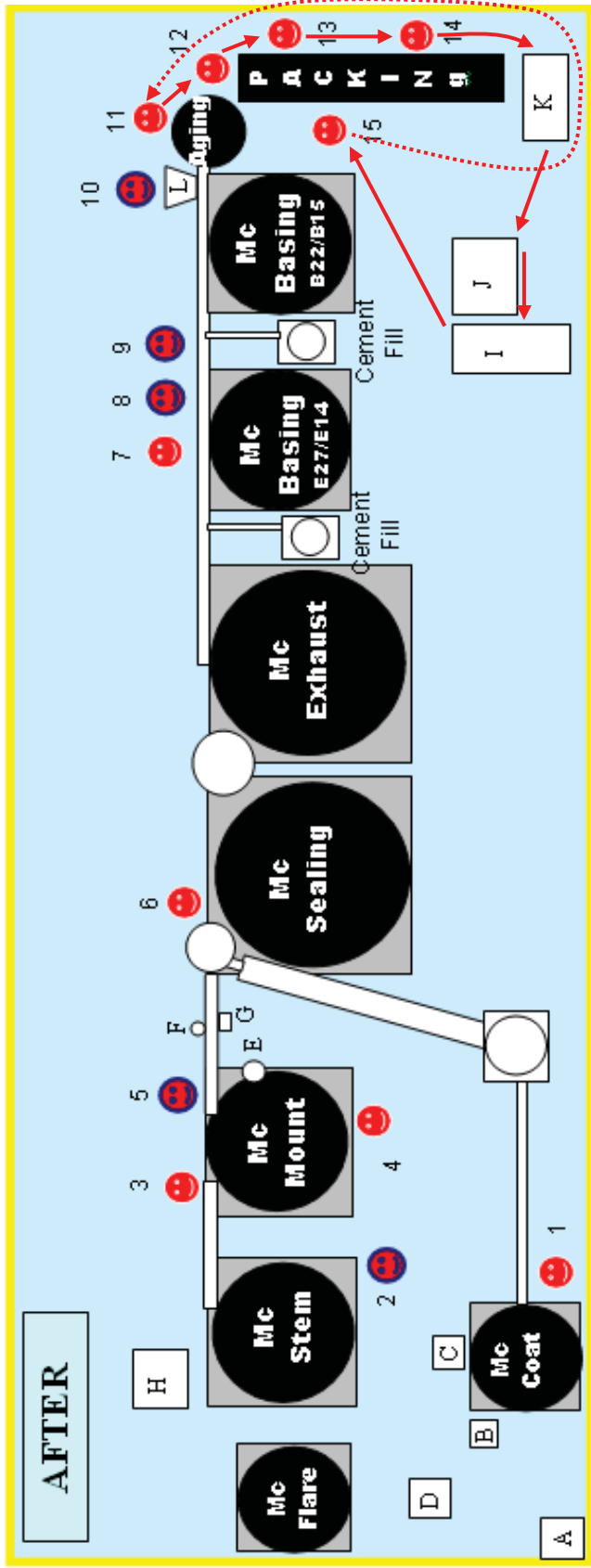
PT OSRAM Indonesia	STANDARD WORK				Remarks	
	Job Area	Job Description	Number Of Operator			
			Shift 1	Shift 2		Shift 3
Sealing	Sealing Operator Line B1-B2	1	1	1	3	Working for Sealing, Mount, Basing Machine
	Loading Mounting					
	- Ambil mounting ke conveyor					
	- Shorter mounting					
	- Shorter bulb mc. Sealing					
	Ganti tong sampah cullet					



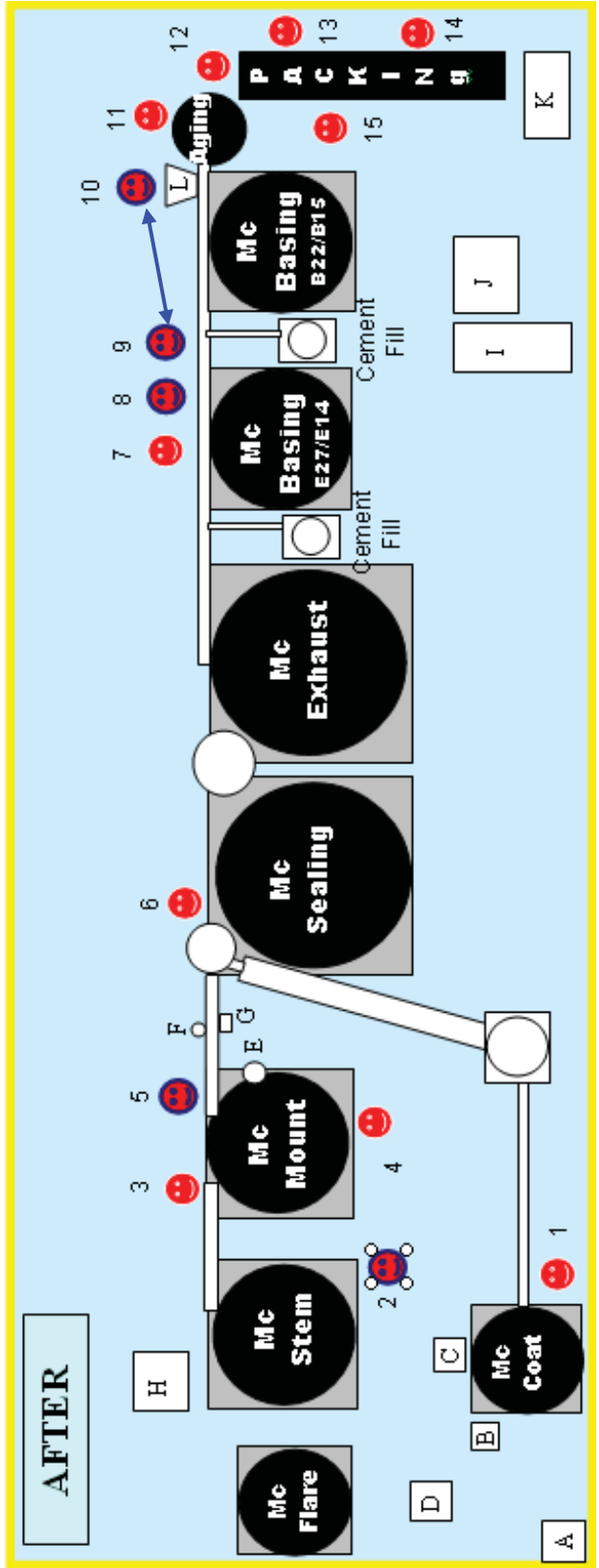


**STANDARD WORK**  
**Loading and Unloading Aging Operator**  
**Line B1-B2**

PT OSRAM Indonesia	Job Area	Job Description	Number Of Operator			Remarks
			Shift 1	Shift 2	Shift 3	
Aging		Loading / unloading lampu - <i>Check Visual Lampu</i>	1	1	1	3 Working for Aging Machine
		Packing Lampu				
		House Keeping				
		Loading lampu ke shrinkpack				
		Loading lampu				
		- <i>Check Visual Lampu</i>				
		Packing Lampu				
		House Keeping				
		Loading lampu ke shrinkpack				
		Loading lampu				
		- <i>Check Visual Lampu</i>				
		Packing Lampu				
		House Keeping				

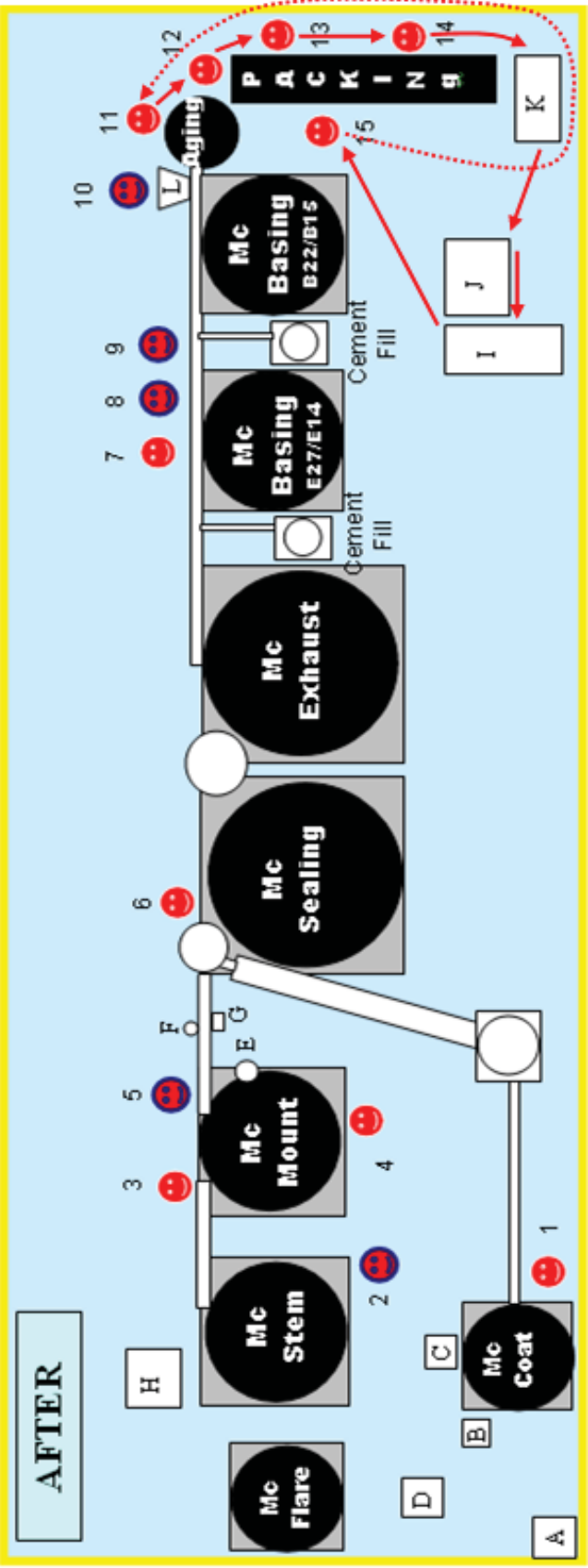


Job Area	Job Description	Number Of Operator			Remarks
		Shift 1	Shift 2	Shift 3	
Manual Solder	Manual solder (every PC lamp) - <i>Ambil lampu unsolder</i>	1	1	1	3 Working for Manual Solder and Basing Machine
	House Keeping				
	Loading unfinished				
	Ambil lampu uncut wire				
	- <i>Check dan rework uncut wire</i>				
	Ambil lampu unsolder				
	Menyambung				
	Manual solder (every PC lamp)				
	- <i>Ambil lampu unsolder</i>				
	House Keeping				



**AFTER**

Job Area	Job Description	Number Of Operator			Remarks	
		Shift 1	Shift 2	Shift 3		
Packing	Packing Lampu	1	1	1	3	Working for area Packing, Shrinkpack, Palet Pack, Material Karton, Aging Machine
	Menyiapkan Doose					
	House Keeping					
	Loading lampu ke shrinkpack					
	Buat karton box					
	Menyiapkan plastik shrinkpack					
	Loading/ susun karton ke palet					
	Pasang barcode dan stiker					
	Packing Lampu					
	Menyiapkan Doose					
House Keeping						
Loading lampu ke shrinkpack						



Remark :

- A. Tempat Karton Bekas
- B. Tempat Powder Coating
- C. Mixer Tabung Coating
- D. Palet tempat Material Bulb
- E. Getter
- F. Zirconium
- G. Roll mixer getter
- H. Lemari mounting
- I. Material Karton dan Dose
- J. Palet Packing Lamp
- K. Shrinkpack
- L. Manual Solder